

Effects of bell mouth geometries on the flow rate of centrifugal blowers †

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Abstract

In the present study, the effects of bell mouth geometries on the flow rate of centrifugal blowers were numerically simulated using a commercial computational fluid dynamics (CFD) program, FLUENT. A total of 12 numerical models were prepared by combining the different values of bell mouth radii and gaps between the bell mouth and the upper fan case; the cross section of bell mouth was chosen as a circular arc. All models were meshed with hexahedra elements using the Gambit software. The frozen rotor method combined with a realizable k-epsilon turbulence model and nonequilibrium wall function was used to simulate the three-dimensional flow inside the centrifugal blowers. CFD investigation showed that the bell mouth radius had a strong effect on the flow rate, which can vary by more than 5% with different bell mouth models, whereas the effect of the gap between the bell mouth and the upper fan case on the flow rate was weaker. On the basis of CFD results, experiments were carried out for five typical bell mouths to verify the effect of the bell mouth radius, the gap between the bell mouth and the upper fan case on the flow rate. CFD results were validated by the good agreement between the CFD results and the parallel experimental results.

Keywords: Bell mouth; Centrifugal blower; CFD; Fan performance

1. Introduction

Centrifugal blowers, which are capable of providing moderate to high-pressure rise and flow rates, are widely used in different industrial applications, such as air-conditioning systems in buildings and blowers in automotive cooling units, among others.

Centrifugal blowers are composed of four main parts, namely, the casing, impeller, hub, and bell mouth. The role of the bell mouth is to guide the inlet flow and to prevent the back flow from the impeller. Although studies on the casing and impeller are easily available, in-depth studies on the bell mouth of centrifugal blowers are rare.

The effect of inlet geometries on the performance of a squirrel cage fan has been studied by Montazerin et al. [1]. In their research, the geometries of the inlet, such as the radius and the gap between the inlet and the impeller, were taken into consideration. Experiments were carried out for various inlet configurations in the cases of the inward and outward inlets using a wind tunnel with laser Doppler anemometry. Finally, the optimum design was achieved on the basis of performance curves and velocity profiles. At present, most of the experimental works could be replaced by computational fluid dynamics (CFD) simulation because of the significant progress of computing technology. Thus, a new design process, or CFD-based design process, has been created. Instead of making a real model for experiments, computer models were built using CAD software. CFD programs, such as FLUENT, are used to simulate the flow after the meshing process. Typical models were thereafter prepared to validate the CFD results. The geometries of the model could be easily modified so that a number of models could be simulated to obtain the optimum model without the huge accompanying expense of research.

Numerous successful studies have been achieved using the CFD-based design process. To optimize the fan design, we created 32 numerical fan models based on the CFD simulation by Lee et al. [2]. This is an improvement over the use of traditional design method which requires a considerable length of time and budget to complete the process. Engin [3] studied the effects of tip clearance in a centrifugal fan using the CFD method. The simulation was performed with a commercial CFD code FLUENT, using a standard $k-\varepsilon$ turbulence model, to obtain the complex three-dimensional flow field inside the centrifugal fan. Subsequently, the CFD results were compared with the experimental data. The maximum deviation between CFD and experiments is approximately 5%, which shows the good accuracy of the CFD prediction. Gasparovic and Carno-

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gurska [4] used CFD simulation to optimize the case of the double-outlet centrifugal fan. The flow field of the original model was simulated using the commercial code FLUENT. The unsteadiness of the flow field was achieved with a sliding mesh method. On the basis of the detail of the flow field obtained using CFD simulation, they modified the casing so that the flow will be equally divided between two outlets. The CFD result was again correctly confirmed by experiments. Sharma et al. [5] discussed the relationship between the position of splitter vanes and the performance of the centrifugal fan. On the basis of the CFD simulation of a two-dimensional model, the static pressure recovery coefficient was improved by optimizing the position of splitter vanes. Huang and Hsieh [6] optimized the design of the blade and volute in a centrifugal fan using FLUENT, a commercial CFD software. The shape of the cutoff in the centrifugal fan was also optimized by Han and Maeng [7] using two-dimensional CFD analysis combined with a neural network. The performance curves and the detail of the flow field for each design of cutoff were obtained using CFD simulation and subsequently validated by experiments. Finally, neural network analysis was performed to determine the optimal angle and radius of the cutoff.

The present research focuses on finding the effect of bell mouth geometries on the flow rate of centrifugal blowers. The main purposes of the bell mouth are to guide the inlet flow and to prevent the back flow from the impeller. The inefficient design of the bell mouth could result in the reduction of the flow rate of the blower. In the present work, the detail of the flow field around the bell mouth with various geometrical parameters was simulated using the FLUENT software to figure out the effect of bell mouth geometries on flow rate.

2. Numerical method for performance evaluation

2.1 Governing equation

To simplify the problem, several assumptions were proposed. First, the flow was assumed to be incompressible. This was validated by the relatively low speed of the flow compared with the speed of sound (Mach number was approximately 0.05).

Second, to deal with the turbulence flows inside the centrifugal blower, the equations of motion for fluid flow, known as the Reynolds-averaged Navier–Stokes equations (RANS) were time-averaged. Consequently, the continuity and momentum equations for the three-dimensional incompressible flow could be written as follows using the Einstein notation:

• Continuity

$$\frac{\partial \overline{u_i}}{\partial x_i} = 0 \tag{1}$$

• Momentum

$$\rho \frac{\partial \overline{u_j u_i}}{\partial x_j} = \rho \overline{f_i} + \frac{\partial}{\partial x_j} \left[-\overline{P} \,\delta_{ij} + \mu \left(\frac{\partial \overline{u_i}}{\partial x_j} + \frac{\partial \overline{u_j}}{\partial x_i} \right) - \rho \overline{u_i' u_j'} \right]. \tag{2}$$

To close the RANS equations, additional modeling for

Reynolds stress term $(\rho u_i'u_j')$ was required. Among several turbulence models, which were created to calculate the Reynolds stress term, the two-equation realizable k- ε turbulence model [8] was selected for this case. The turbulence model, which can provide advanced performance for flows involving rotation, boundary layers under strong adverse pressure gradient, separation, and recirculation, has been successfully applied in CFD for centrifugal blowers, pumps, and compressors, among others. The requirement for computing power to analyze the turbulence model is reasonable, compared with LES or DNS, which normally requires a super computer to run the simulation. The equations of the realizable $k-\varepsilon$ turbulence model are written as follows:

Transport equations for turbulence kinetic energy k,

$$(\rho k) + \frac{\partial}{\partial x_j} (\rho k u_j) = \frac{\partial}{\partial x_j} \left[\left(\mu + \frac{\mu_t}{\sigma_k} \right) \frac{\partial k}{\partial x_j} \right] + G_k + G_b - \rho \epsilon - Y_M + S_k \,.$$
(3)

For turbulence dissipation rate ε ,

$$\frac{\partial}{\partial t}(\rho\varepsilon) + \frac{\partial}{\partial x_j}(\rho\varepsilon u_j) = \frac{\partial}{\partial x_j} \left[\left(\mu + \frac{\mu_t}{\sigma_\varepsilon} \right) \frac{\partial \varepsilon}{\partial x_j} \right] + \rho C_1 S_\varepsilon - \rho C_2 \frac{\epsilon^2}{k + \sqrt{\vartheta\varepsilon}} + C_1 \epsilon \frac{\epsilon}{k} C_{3\varepsilon} G_b + S_\varepsilon.$$
(4)

In this equation,

$$C_1 = \max\left[0.43, \frac{\eta}{\eta+5}\right], \eta = S\frac{k}{\epsilon}, S = \sqrt{2S_{ij}S_{ij}} .$$
(5)

The eddy viscosity is computed as follows:

$$\mu_t = \rho C_\mu \frac{k^2}{\epsilon}$$
(6)

where

$$C_{\mu} = \frac{1}{A_0 + A_s \frac{kU^*}{\epsilon}} \qquad U^* \equiv \sqrt{S_{ij} S_{ij} + \widetilde{\Omega}_{ij} \widetilde{\Omega}_{ij}}$$
$$\widetilde{\Omega}_{ij} = \Omega_{ij} - 2\epsilon_{ijk} \omega_k \qquad \Omega_{ij} = \overline{\Omega}_{ij} - \epsilon_{ijk} \omega_k .$$
(7)

The following are the model constants: $C_{1\varepsilon} = 1.44$, $C_2 = 1.9$, $\sigma_k = 1.0$, and $\sigma_{\varepsilon} = 1.2$.

For the region near the wall, the nonequilibrium wall function [9] was used to save on computing time. The wall function can provide higher accuracy than standard wall functions in case of separation or reattachment flow, which is often observed in flow inside the centrifugal blower. The equations for this wall function have the following form:

$$\frac{\tilde{U}c_{\mu}^{1/4}k^{1/2}}{\tau_{w}/\rho} = \frac{1}{\kappa} ln \left(E \, \frac{\rho c_{\mu}^{1/4}k^{1/2}y}{\mu} \right) \tag{8}$$

where

$$\widetilde{U} = U - \frac{1}{2} \frac{dp}{dx} \left[\frac{y_{\nu}}{\rho K \sqrt{k}} ln \left(\frac{y}{y_{\nu}} \right) + \frac{y - y_{\nu}}{\rho K \sqrt{k}} + \frac{y_{\nu}^2}{\mu} \right]$$

$$y_{\nu} \equiv \frac{\mu y_{\nu}^*}{\rho C_{\mu}^{1/4} k_{\mu}^{1/2}} \qquad y_{\nu}^* = 11.225.$$
(9)

r/R	6%	9%	11%
h/H	(10/155)	(14/155)	(17.5/155)
6% (0.5/8.5)	Case 1*	Case 5	Case 9
29% (2.5/8.5)	Case 2	Case 6	Case 10
53%.(4.5/8.5)	Case 3	Case 7	Case 11
71% (6/8.5)	Case 4	Case 8	Case 12

Table 1. Cases of CFD simulation (all units in mm).

*Running model in the market.

Table 2. Impeller specifications.

Impeller OD (mm)	Impeller ID (mm)	Blade number	Blade outer angle (°)	
310	256	48	156	



Fig. 1. Parameters of the bell mouth.

2.2 Geometrical models and grid generation

In the present work, the cross section of the bell mouth was chosen as a circular arc. The main parameters of the bell mouth are the following:

- r/R: ratio between the bell mouth radius and the impeller radius.

- h/H: ratio between the distance from the bell mouth center to the upper fan case and the gap between the fan case and the impeller.

These parameters are illustrated in Fig. 1.

Table 1 shows that a total of 12 cases were simulated.

Table 2 shows the parameters of the impeller.

The rotational speed of the impeller is 500 rpm.

The geometrical model of the centrifugal blower was designed using Catia V5 R17. The inlet and the outlet regions of centrifugal blowers were extended 10 times their diameters with the purpose of preventing back flow and creating uniform velocity profile at inlet and outlet.

The Catia models shown in Fig. 3 were subsequently imported to perform meshing using Gambit Version 2.4.6 software. As for the meshing elements, hexahedra were chosen over tetrahedra because hexahedra elements tend to have higher accuracy than tetrahedra in the case of equal meshing number. In particular, when the mesh is aligned with the flow, the hexahedra, even with a lower number of elements can



Fig. 2. Front view of the blower.



Fig. 3. Casing draft and guide vanes.



Fig. 4. Full model meshing (includes inlet and outlet).

achieve higher accuracy than the tetrahedra.

For regions with complicated geometry such as the impeller, bell mouth, or casing, obtaining a high quality of structured mesh is impossible; hence, unstructured mesh was applied. For simple geometry regions such as the inlet and outlet, structured mesh were preferred to improve the accuracy and to reduce calculating time.

For monitoring the mesh quality, two main parameters of gambit were proposed: equal size skewness and equal size angle. The mesh quality in the casing, bell mouth, and the inlet and the outlet regions was approximately 0.61, which indicates good mesh quality. The mesh quality in the impeller



Fig. 5. Casing meshing with all hexahedra elements.



Fig. 6. Close-up of the meshing region between the bell mouth and the casing.



Fig. 7. Unstructured hexahedra meshing of the impeller region.

region was 0.75 because of its complex nature. This is worse than the mesh quality in other regions but still an acceptable value.

To assure the mesh independence of CFD solution, we carried out a mesh refinement test as a model (r/R = 9%, h/H = 6%). The inlet mass flow rate was fixed at 0.21 kg/s (flow rate coefficient $\varphi = 0.28$). The size of the hexahedra elements was

Table 3. Dependence of Y+ value on grid number.

Grid number (million)	1.12	1.25	1.42	1.61	1.83
Y+ min	35.1	34.8	32.7	30.6	28.6
Y+ max	225	222	221	218	219

Table 4. Grid number of chosen mesh.

	Case	Impeller	Bell mouth	Inlet	Outlet
Number of element	268412	470070	11872	281475	404613
Mesh quality*	0.62	0.75	0.56	0.59	0.50

* "Equal angle skewness," checked by the Gambit program. The best value is 0 whereas the worst is 1. In most cases, the acceptable value is less than 0.9.



Fig. 8. Dependence of static pressure rise on grid number.

reduced (except for the boundary layer cells) to increase the number of the meshing element (Fig. 8).

After 1,400,000, the difference between CFD solutions was negligible; hence, no further meshing refinement was needed.

Table 4 shows the grid number for each region of chosen mesh.

2.3 Solver setting and boundary conditions

Quasi-steady flow field simulations have been performed using multiple rotating reference frames or "frozen rotor" [10]. To achieve the steady state simulation, we applied a rotating reference frame to the rotating region around the impeller with the same rotation speed as that of the impeller. A fixed reference frame was applied to static regions. The nonconformal interfaces were used for the interfaces between static and rotating regions.

The inlet boundary condition was chosen as the mass flow inlet (mass flow rate was fixed at inlet). The outlet boundary condition was selected as the pressure outlet [11], which was set at atmospheric pressure. For wall condition, the no-slip wall condition was applied. The inlet and the outlet were extended 10 times their diameter to ensure a fully developed flow at the inlet and outlet regions (as shown in Fig. 4).

The couple solver and the second-order upwind discretiza-



Fig. 9. Performance curves in the case of r/R = 6%.



Fig. 10. Efficiency curves in the case of r/R = 6%.

tion scheme were used to ensure the fast convergence and high accuracy solutions.

The convergence criterion was set at 10^{-3} for all residuals. In addition to the monitoring of residuals, the levels of static pressure at the inlet and outlet were checked every cycle. To ensure the true convergence of the solution, we ended the simulation when the change in static pressure was less than 0.1% or when a periodical change in pressure was observed.

A total of 96 cases (12 models with 8 points for each model) were simulated using an eight-core 3 GHz work station with 16 GB RAM. Approximately 30 days were needed to finish all simulations.

3. CFD results

3.1. Nondimensional parameters

All the parameters of the performance of centrifugal blowers were normalized as follows:

- Flow rate coefficient

$$\varphi = \frac{4Q}{\pi^2 N d_2^3}$$
(10)
- Pressure coefficient

$$\psi = \frac{2\Delta P}{\pi^2 N^2 d_2^2} \tag{11}$$

- Power coefficient

$$\lambda = \frac{4M}{15\rho\pi^3 N^2 d_2^5} \tag{12}$$



Fig. 11. Performance curves in the case of r/R = 9%.



Fig. 12. Efficiency curves in the case of r/R = 9%.

- Static efficiency

$$\eta = \frac{\varphi \psi}{\lambda} \,. \tag{13}$$

3.2 Effect of the gap between the bell mouth and the upper fan case on the performance of centrifugal blowers

As mentioned in Section 1, bell mouth geometries are considered to be a function of the bell mouth radius and the gap between the bell mouth and the upper fan case. To study the effect of the gap between the bell mouth and the upper fan case on the performance of the centrifugal blower, the bell mouth radius was fixed in each case and the gap was varied. The flow rate differences between cases were defined as the flow rate differences at maximum flow rate (free flow condition). The results are illustrated in the following charts:

- First case: r/R fixed at 6%

As shown in Fig. 9, the performance of centrifugal blowers was not affected by the variations of the gap ratio.

- Second case: r/R fixed at 9%

The difference in the performance of centrifugal blowers was observed in the high flow rate zone. Lower gap ratio (6%:29%) seemed to have a slightly higher flow rate than high gap ratio (53%, 71%).

- Third case: r/R fixed at 11%

As shown in Figs. 13 and 14, the performance of centrifugal



Fig. 13. Performance curves in the case of r/R = 11%.



Fig. 14. Efficiency curves in the case of r/R = 11%.

blowers was not affected as the gap ratio varied.

3.3 Effect of the bell mouth radius on the performance of centrifugal blowers

Similar to the previous method, the gap between the bell mouth and the upper fan case was fixed and the bell mouth radius was varied in order to analyze the effect of the bell mouth radius on the performance of centrifugal blowers. The gap ratio was fixed at 6%, and the radius ratio was varied at 6%, 9%, and 11%. The results are illustrated in Figs. 15 and 16.

As shown in Fig. 15, the flow rate was greatly affected by the bell mouth radius in the medium and high flow rate zones. A difference of approximately 5.6% in flow rate was observed between r/R 6% and r/R 9%. This difference will be discussed in detail in Section 3.4. The difference between r/R 9% and r/R 11% was quite slight.

On the basis of the CFD results, five models, namely, Case 1, Case 5, Case 6, Case 8, and Case 9, were chosen to carry out the experiments (Table 1). CFD results were validated through these models.

3.4 Flow details in typical cases

To explain the flow rate difference in Fig. 15, we examined the region around the bell mouth. In the region around the bell



Fig. 15. Performance curves with respect to the bell mouth radius.



Fig. 16. Efficiency curves with respect to the bell mouth radius.



Fig. 17. Cross-sectional plane.

mouth, the vortices, in the case of high flow rate (h/H 6%, r/R 9%), were considerably weaker than the vortices in the case of low rate (h/H 6%, r/R 6%). The following cross-sectional planes were chosen to illustrate the reasons.

At first, the flow field was illustrated in cross-sectional plane 1 (see Fig. 17). As shown earlier, in the case of h/H fixed at 6%, r/R 9% had higher flow rate than r/R 6%.

As shown in Fig. 18, a very strong reverse flow appeared near the inlet region, next to the fan blades. This is clearly illustrated in Fig. 19, which shows a very strong vortex formation in the inlet region. The existence of the strong vortex formation will result in a decrease of the flow rate of centrifugal blowers.



Fig. 18. Flow detail in the case of h/H 6% and r/R 6%.



Fig. 19. Contours of vorticity in the case of h/H 6% and r/R 6%.



Fig. 20. Flow detail in the case of h/H 6% and r/R 9%.



Contours of Vorticity Magnitude (1/s) May 18, 2011 Fig. 21. Contours of vorticity in the case of h/H 6% and r/R 9%.



Fig. 22. Flow detail in the case of h/H 6% and r/R 6%.



Fig. 23. Contours of vorticity in the case of h/H 6% and r/R 6%.

In Figs. 20 and 21, the vortex was also observed under the bell mouth region but was significantly weaker than that in Figs. 18 and 19. As a consequence, the flow was less disturbed than the previous case. Thus, the flow rate of this case should be higher than that of the previous case.

Figs. 22 and 23 show the detail of the flow field in cross-sectional plane 2.

Fig. 22 shows a strong reverse flow right under the bell mouth region. The inlet flow was strongly disturbed in this region. A strong vortex formation can be easily observed in Fig. 23, which shows the contours of vorticity under the bell



Fig. 24. Flow detail in the case of h/H 6% and r/R 9%.



Fig. 25. Contours of vorticity in the case of h/H 6% and r/R 9%.

mouth region. The appearance of this vortex would result in the loss of the flow rate of centrifugal blowers.

The vortex that appeared in Fig. 25 was much weaker than that in Fig. 24.

The reason for the low flow rate in case of h/H 6% and r/R 6% was the appearance of a very strong vortex near the inlet region, next to the fan blades.

4. Experiments

Fig. 26 shows the experiments that have been carried out for the five typical models.

The static pressure and the volume flow rate of centrifugal blowers could be determined by the following equations:

- Static pressure is equal to $P_{\rm a}$ value

- Volume flow rate was calculated from the difference between $P_{\rm b}$ and $P_{\rm c}$ as follows:

$$Q = C_{\rm d}(P_{\rm c}-P_{\rm b})$$
 (m³/min). (14)

The C_d value depends on the diameter of the nozzle (Table 5).

If several nozzles are used, then the flow rate is equal to the summation of all the flow rates of the used nozzles.

The maximum flow rate of centrifugal blowers was con-

Table 5. Volume flow rate and nozzle diameters.

<i>D</i> (mm)	50	50.2	74.9	75.1	104.9
$C_{ m d}$	0.466	0.461	1.066	1.061	2.470
Range (m ³ /min)	1.7-5	1.7-5	6-10	6-10	11-20



Fig. 26. Fan tester.



Fig. 27. Performance curves derived from data of experiment and CFD.

firmed by fully opening the throttle and adjusting the exhaust fan so that the pressure difference $(P_c - P_b)$ was equal to zero. Subsequently, the maximum flow rate was calculated using Eq. (14). This was followed by the gradual closing of the throttle to obtain the performance chart of centrifugal blowers.

Comparisons between experimental and CFD data are illustrated in the following sections.

4.1 Comparing CFD and experiment in the cases of r/R 9% and h/H 6%

The difference between CFD and experimental data was approximately 4%, approximately as illustrated in Fig. 27. The CFD data seemed to be less accurate in the very low flow rate region (stall region) or in the very high flow rate region (near the free delivery region).

4.2 Comparing the effects of the bell mouth radius

The gap ratio h/H was fixed at 6%, whereas the bell mouth



Fig. 28. Performance curves derived from data of experiments.



Fig. 29. Performance curves of experiments.

radius r/R varied from 6% to 11%.

In Fig. 28, the smallest radius ratio (6%) had the lowest flow rate, whereas the 9% radius had the highest flow rate. The flow rate difference between r/R 6% and r/R 9% was approximately 4.4% in the experimental results and 5.6% in the CFD results. The difference between radius ratio 9% and 11% was quite slight in both experiments and CFD simulation.

In this case, the CFD and experimental results are in good agreement.

4.3 Comparing the effects of the gap ratio h/H

The bell mouth radius ratio was fixed at 9%, whereas the gap ratio h/H varied from 6% to 71%, as shown in Fig. 29.

The effect of the gap ratio on flow rate was quite weak. The small gap ratio (6%) seemed to have a bit higher flow rate than the big gap ratio (71%). These results are similar to the CFD results, which have been shown in the previous section.

5. Conclusions

The flow field inside centrifugal blowers with different bell mouth geometries has been numerically simulated. Using a commercial CFD code, FLUENT, with the realizable $k-\varepsilon$ turbulence model, the following conclusions, which have been validated by the parallel experiments, are presented:

(1) The bell mouth radius has a major effect on the flow rate

of the centrifugal blower. A too small radius will result in a noticeable loss in the flow rate because of the appearance of a vortex under the bell mouth region. The bell mouth radius ratio should be approximately 9% because in the case of the value larger than 9%, the change in the flow rate is quite small, and the production cost increases as the bell mouth radius increases.

(2) The gap ratio (as mentioned in Section 2.2) has minimal effect on the performance of centrifugal blowers. However, a low gap ratio (6% or 29%) rather than a high gap ratio (71%) is recommended.

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Nomenclature-

- d2 : Outer diameter of impeller
- ΔP : Static pressure rise
- ε : Turbulence dissipation rate
- *h* : Distance from the bell mouth center to the upper case
- *H* : Gap between the impeller and the upper fan case
- η : Static efficiency
- *k* : Turbulence kinetic energy
- μ : Dynamic viscosity
- λ : Power coefficient
- *M* : Total moment acting on impeller
- *N* : Impeller rotation speed in rpm
- φ : Flow coefficient
- ψ : Pressure coefficient
- Q : Volume flow rate of the centrifugal blower
- *r* : Bell mouth radius
- *R* : Inner diameter of impeller
- ρ : Specific weight
- τ_w : Shear stress
- *u*,*v*,*w* : Velocity components
- y^+ : Dimensionless wall distance

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